

foaming said raw material of urethane foam to form, within at least the partially filled hollow portion, the urethane foam having a density of 0.010 g/cm^3 to 0.100 g/cm^3 .

Please add the following new claim:

-28. A method for producing a swing arm for a two-wheeled motor vehicle having an arm portion and a body portion, both of which have a hollow portion, the hollow portion being at least partly filled with a foam resin, said method comprising:

filling at least a part of said hollow portions with a raw material for forming a urethane foam said raw material containing gum-based particles in admixture; and

foaming said raw material of urethane foam to form, within at least the partially filled hollow portion, the urethane foam having a density of 0.050 g/cm^3 to 0.500 g/cm^3 .--

REMARKS

Claim 13 has been amended to incorporate the limitation of cancelled claim 23 and thus represents claim 23 rewritten in independent form. Further, new claim 28 represents cancelled claim 24 rewritten in independent form.

Regarding the rejection under the first paragraph of 35 USC 112, please note that claim 13, as per claim 23, recites a density range consistent with the teaching at page 4, line 24 to page 5, line 2 of applicant's original specification. Likewise, new claim 28 (claim 24 rewritten in